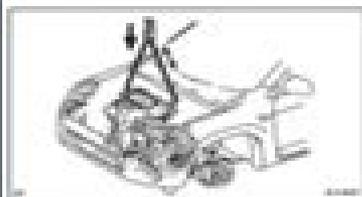


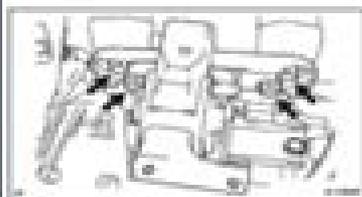
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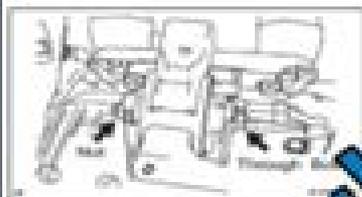
19. **INSTALL ENGINE ASSEMBLY WITH TRANSAKLE**
- (a) Attach the sling device and the engine with the chain block.
- (a) Lift the engine assembly (with transaxle) with the chain block.



- (b) Lower the engine out of the vehicle slowly and carefully.
- NOTICE:**
Make sure the engine is clear of all wiring, hoses and cables.



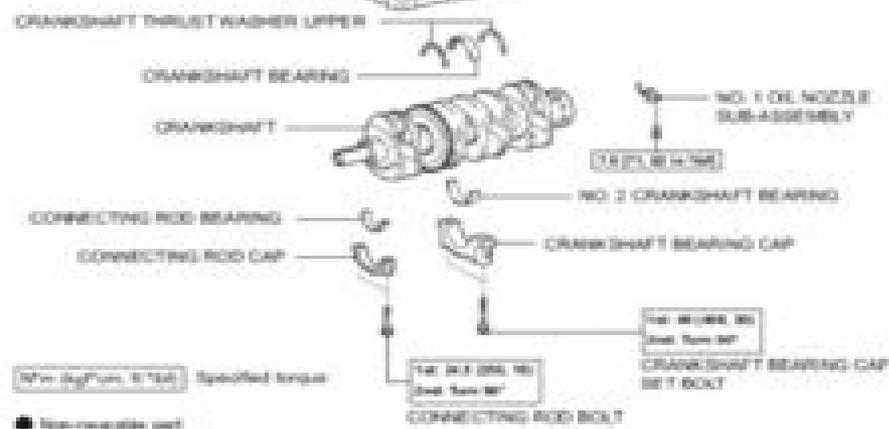
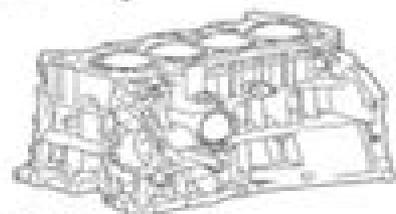
16. **INSTALL ENGINE MOUNTING INSULATOR LH**
- (a) Install the engine mounting insulator LH with the 2 bolts.
- Torque: 95 N·m (688 kgf·cm, 70 ft·lb)



- (b) Install the engine mounting insulator LH with the through bolt and nut.
- Tighten the nut by tightening the nut.
- Torque: 157 N·m (1157 kgf·cm, 115 ft·lb)



17. **INSTALL ENGINE MOUNTING INSULATOR RH**
- (a) Install the engine mounting insulator RH with the 2 bolts and 2 nuts.
- Torque: 95 N·m (688 kgf·cm, 70 ft·lb) for bolt
95 N·m (688 kgf·cm, 70 ft·lb) for nut A
12 N·m (93 kgf·cm, 10 ft·lb) for nut B



95 N·m (688 kgf·cm, 70 ft·lb) Specified torque

● Non-reusable part

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Altis Repair Manual

M Walker



Altis Repair Manual:

Reviewing **Altis Repair Manual**: Unlocking the Spellbinding Force of Linguistics

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