

# Three Methods Of Forging

Closed Die



Hot Metal Billet In Contact With Moving Die



Restriction Of Lateral Flow Causing Cavity To Fill



Die Cavity Finally Filled

Open Die



Tong Hold  
Original Coarse Grain Structure

Elongated Grains And Closer Grain Structure Improves Mechanical Properties

Upset



Heading Tool Advance To Upset End Of Bar

Stage 1  
Stage 2  
Stage 3

Die Closes To Grip Bar

# Aluminum Forging Design Guide

**Sabine Zange**



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