

Date of Issue: March 2025

Affected Publication: API Standard 620, Design and Construction of Large, Welded, Low-pressure Storage Tanks, 12th Edition, October 2103

Errata 1

Annex R, Table R-2, footnote g): The table cell shall be changed as indicated by the highlighting:

Table R-2—Minimum Charpy V-notch Impact^a Requirements for Product Temperature Material Plate Specimens (Transverse) and Weld Specimens Including the Heat-affected Zone

Specification Number	Grade/Class	Range in Thickness (in.)	Plate Impact Value ^b (F–B)		Weld Impact Value (F–B)	
			Average	Individual	Average	Individual
ASTM A516	55 and 60	½ in. to 2.50	25	20	20	15
ASTM A516	65 and 70	½ in. to 2.50	25	20	20	15
EN 10028	P275 Qualities NH, NL1, and NL2	½ in. to 2.50	25	20	20	15
ASTM A662	B	½ in. to 2.50	25	20	20	15
CSA-G40.21	36WT ^{c,d}	½ in. to 2.50	25	20	20	15
ASTM A537	Class 1	½ in. to 2.50	25	20	20	15
ASTM A541 ^f	Class 1 (Grades A and B)	½ in. to 2.50	25	20	20	15
ASTM A737	B	½ in. to 2.50	25	20	20	15
ISO 630	S355 Quality D ^{e,g}	½ in. to 2.50	25	20	20	15
ASTM A662	C	½ in. to 2.50	25	20	20	15
EN 10028	P355 Qualities N, NH, NL1, and NL2	½ in. to 2.50	25	20	20	15
CSA-G40.21	46WT ^{c,d}	½ in. to 2.50	25	20	20	15
CSA-G40.21	50WT ^{c,d}	½ in. to 2.50	25	20	20	15
ASTM A537 ^e	Class 2	½ in. to 2.00 ^h	30	25	25	20
ASTM A541 ^f	Class 2 (Grades A and B)	½ in. to 2.00 ^h	30	25	25	20

^a See R 3.2.3.

^b For design metal temperatures of –40 °F and lower, the plate impact values shall be raised 5 F–B.

^c The frequencies of testing for mechanical and chemical properties shall be at least equal to those of ASTM A20.

^d See 4.2.3 for a complete description of this material.

^e The steel shall be fully killed and made with fine-grain practice.

^f See Section 4.2.6.1.

^g For the materials associated with this footnote, thicknesses greater than 2.00 inches up to 2.50 inches are permitted if both the plate and weld impact values are raised **By** 10 F–B. This is in addition to any increase due to footnote b.

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