

GENERAL DESCRIPTION

Engine oil

Recommended oil

Use engine oil of API SC class or better. Change the oil after every 200 hours of operation.

Ambient temperature	SAE viscosity grade
Below 0°C (32°F)	10W
-10°C (14°F) ~ 10°C (50°F)	20W
0°C (32°F) ~ 40°C (104°F)	30
Above 30°C (86°F)	40
All seasons	10W-30

Oil change

To change engine oil, proceed as follows:

Warm up the engine. Thoroughly drain the lubrication system by removing the drain plug at the bottom of the oil pan. After draining, tighten the plug securely, remove the filler cap at the rocker cover and refill with fresh oil at the filler.

Oil level check

Remove the oil level gauge and check the oil level in the oil pan. Add clean oil if the level is lower than the mark (MAX 3.5) on the gauge.

NOTE

Re-check the oil level about one minute after re-filling.

OIL FILTER

Description

The oil filter is easy-to-handle cartridge type, consisting of a filter case and an element which are integral in design. If the pressure difference across the filter exceeds 1 kg/cm² (14.2 psi) due to clogging of the element or other reasons, the bypass valve built in the body opens to let the oil bypass the filter. Change the cartridge periodically.

Removal

If it is difficult to manually remove the cartridge, use the filter wrench.

Installation

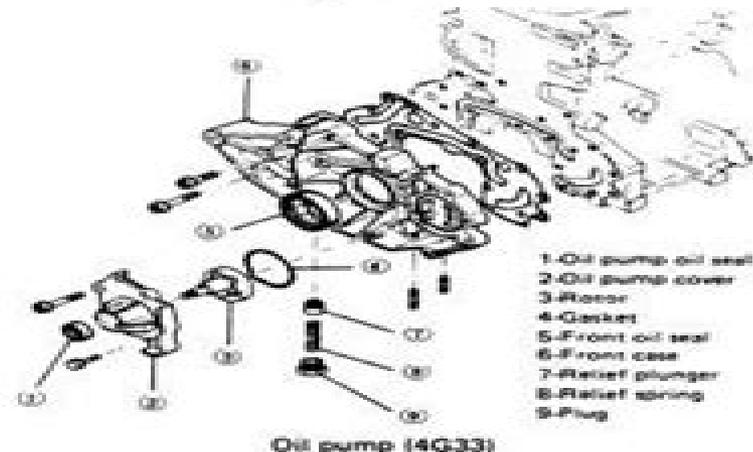
- (1) Apply a coat of lubricant to "O" ring before installing the cartridge.

- (2) Tighten up the cartridge by hand. [Torque specification: 1.1 ~ 1.3 kg-m (8.0 ~ 9.4 lb-ft)] Inspect the "O" ring for distortion and protrusion.
- (3) When replacing the cartridge, add 0.5 liter (0.13 U.S. gal.) of oil.
- (4) Start up the engine and check the cartridge for oil leakage.

OIL PUMP (4G33)

Description

The trochoid oil pump is installed inside of the oil pump cover and is driven by the timing belt. The relief valve, provided in the lower section of the front case, is set to open at 4 ~ 5 kg/cm² (56.9 ~ 71.1 psi) on pressure rise on the cartridge side.



Removal

- (1) Remove the oil filter.
- (2) Remove the oil pump cover bolts and remove the rotor assembly with the cover.

Inspection

See INSPECTION GUIDE (P-147, 148)

Clean pump parts, inspect them for the following and replace if found in defective conditions.

Oil pump cover and front case

- (1) Inspect each part for damage, crack and for excessive wear.

4g33 Engine Manual

Rosina Ehmann



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Table of Contents 4g33 Engine Manual

1. Understanding the eBook 4g33 Engine Manual
 - The Rise of Digital Reading 4g33 Engine Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 4g33 Engine Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 4g33 Engine Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 4g33 Engine Manual
 - Personalized Recommendations
 - 4g33 Engine Manual User Reviews and Ratings
 - 4g33 Engine Manual and Bestseller Lists
5. Accessing 4g33 Engine Manual Free and Paid eBooks

- 4g33 Engine Manual Public Domain eBooks
 - 4g33 Engine Manual eBook Subscription Services
 - 4g33 Engine Manual Budget-Friendly Options
6. Navigating 4g33 Engine Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 4g33 Engine Manual Compatibility with Devices
 - 4g33 Engine Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 4g33 Engine Manual
 - Highlighting and Note-Taking 4g33 Engine Manual
 - Interactive Elements 4g33 Engine Manual
 8. Staying Engaged with 4g33 Engine Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 4g33 Engine Manual
 9. Balancing eBooks and Physical Books 4g33 Engine Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 4g33 Engine Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine 4g33 Engine Manual
 - Setting Reading Goals 4g33 Engine Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of 4g33 Engine Manual
 - Fact-Checking eBook Content of 4g33 Engine Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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