

10. **NOTE:** Do not lubricate the new lower balljoint fuel injector seals.

• **NOTE:** An caution repair time is advised.

Press the fuel rail down into the cylinder head injector bores by hand, then install and hand start fuel rail bolts 1 and 4.

• Release the force before tightening.

• Install the remaining fuel rail bolts. Tighten all of the fuel rail bolts in the sequence shown and in the following 3 steps.

Step 1:

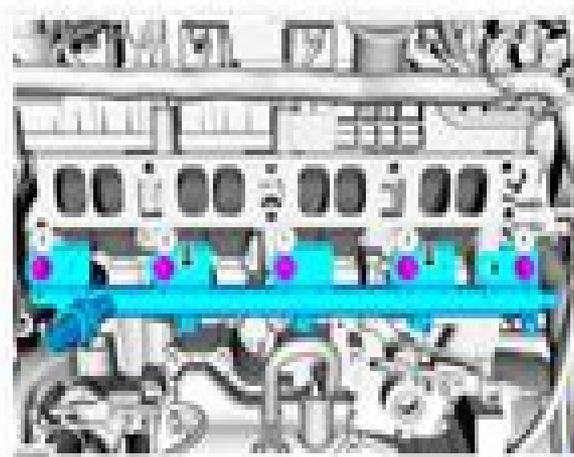
Step 1: 40 N.m (30 lbf.ft)

Step 2: Retorque the torque to: 40 N.m (30 lbf.ft)

Step 3: 40 N.m

Step 4: 40 N.m (30 lbf.ft)

Step 5: 40°



11. Install a new O2 sensor.
Torque 27 N.m (20 lbf.ft)



12. **NOTE:** Replace gasket if damaged.

Inspect and if necessary replace the coolant outlet gasket.



13. Install the coolant outlet and the bolts.
Torque 40 N.m (30 lbf.ft)



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Table of Contents 20cts Repair Manual

1. Understanding the eBook 20cts Repair Manual
 - The Rise of Digital Reading 20cts Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 20cts Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 20cts Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 20cts Repair Manual
 - Personalized Recommendations

- 20cts Repair Manual User Reviews and Ratings
- 20cts Repair Manual and Bestseller Lists
- 5. Accessing 20cts Repair Manual Free and Paid eBooks
 - 20cts Repair Manual Public Domain eBooks
 - 20cts Repair Manual eBook Subscription Services
 - 20cts Repair Manual Budget-Friendly Options
- 6. Navigating 20cts Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 20cts Repair Manual Compatibility with Devices
 - 20cts Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 20cts Repair Manual
 - Highlighting and Note-Taking 20cts Repair Manual
 - Interactive Elements 20cts Repair Manual
- 8. Staying Engaged with 20cts Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 20cts Repair Manual
- 9. Balancing eBooks and Physical Books 20cts Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 20cts Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 20cts Repair Manual
 - Setting Reading Goals 20cts Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 20cts Repair Manual
 - Fact-Checking eBook Content of 20cts Repair Manual

- Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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