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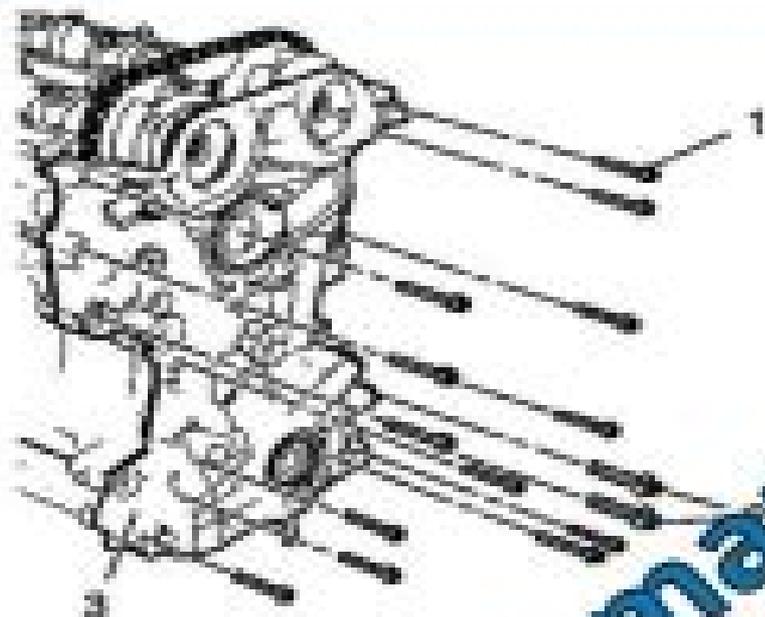


Fig. 25. 1.8L I4 Front Cover Bolt and Nut Assembly  
 Courtesy of GENERAL MOTORS CORP.

2. Remove the 13 engine front cover bolts.
3. Remove the 2 engine front cover nuts.
4. Remove the engine front cover.

## CAMSHAFT TIMING-CAM POSITION

### Special Tools

- EN-9025
- EN-9026 Timing Tool
- EN-9027 Timing Pin (EN-9028 Kit)

For equivalent regional tools, refer to Special Tools.

1. The engine should be adjusted to TDC.



Fig. 6. Identifying Engine Block Assembly Components - 1.4L I4 and 1.8L I4  
 Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
1	Transmission Output Flange
2	Transmission Output Flange
3	Cylinder Head Gasket Flange
4	Cylinder Head
5	Cylinder Head Gasket Flange
6	Block Sensor
7	Block Sensor Kit
8	Upper Crankshaft Thrust Bearing
9	Upper Crankshaft Bearing
10	Crankshaft
11	Lower Crankshaft Bearing

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# Buick Engine Manual

**G Thomas**



## **Buick Engine Manual:**

## **Buick Engine Manual** Book Review: Unveiling the Power of Words

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