

Buick Encore 2012-2017 Workshop Manual

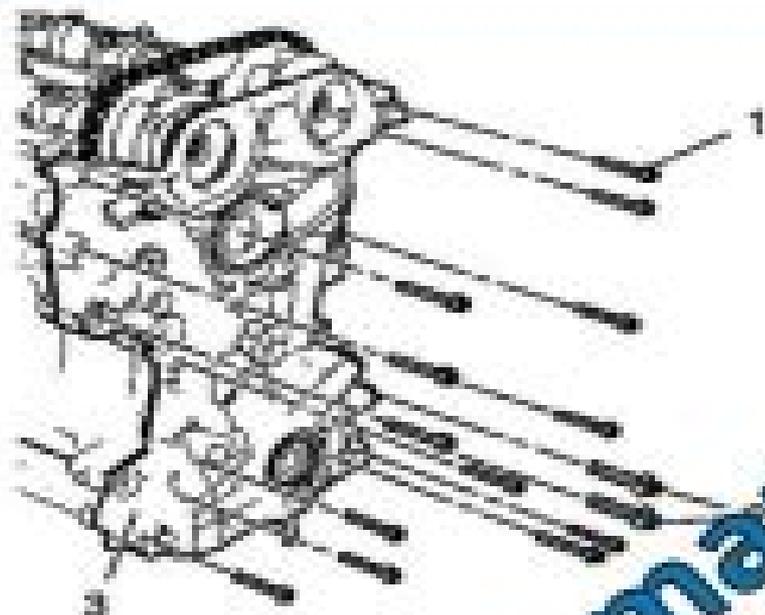


Fig. 25. 1.8L I4 Front Cover Bolt and Nut Assembly
 Courtesy of GENERAL MOTORS CORP.

2. Remove the 13 engine front cover bolts.
3. Remove the 2 engine front cover nuts.
4. Remove the engine front cover.

CAMSHAFT TIMING-CAM POSITION

Special Tools

- EN-9000
- EN-9001
- EN-9002
- EN-9003

For equivalent regional tools, refer to Special Tools.

1. The engine should be adjusted to TDC.



Fig. 6. Identifying Engine Block Assembly Components - 1.4L I4 and 1.8L I4
 Courtesy of GENERAL MOTORS CORP.

Callout	Component Name
1	Transmission Output Flange
2	Transmission Output Flange
3	Cylinder Head Guide Flange
4	Cylinder Head
5	Cylinder Head Guide Flange
6	Block Sensor
7	Block Sensor Bolt
8	Upper Crankshaft Thrust Bearing
9	Lower Crankshaft Thrust Bearing
10	Crankshaft
11	Lower Crankshaft Bearing

Buick 305 Engine Manual Workshop

Michael Brown



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