



Common G codes and M codes for CNC machine controls

G Code	Function	Mill	Lathe
G00	Positioning at rapid speed	✓	✓
G01	Linear interpolation [machining a straight line]	✓	✓
G02	Circular interpolation clockwise [machining arcs]	✓	✓
G03	Circular interpolation, counter clockwise	✓	✓
G04	Dwell	✓	✓
G09	Exact stop	✓	✓
G10	Setting offsets in the program	✓	✓
G12	Circular pocket milling, clockwise	✓	✗
G13	Circular pocket milling, counterclockwise	✓	✗
G17	X-Y plane for arc machining [with live tooling]	✓	✓
G18	Z-X plane for arc machining [with live tooling]	✓	✓
G19	Z-Y plane for arc machining [with live tooling]	✓	✓
G20	Inch units	✓	✓
G21	Metric units	✓	✓
G27	Reference return check	✓	✓
G28	Automatic return through reference point	✓	✓
G29	Move to location through reference point [different for each machine]	✓	✓
G31	Skip function	✓	✓
G32	Thread cutting	✗	✓
G33	Thread cutting	✓	✗
G40	Cancel diameter offset Cancel tool nose offset	✓	✓
G41	Cutter compensation left Tool nose radius compensation left	✓	✓
G42	Cutter compensation right Tool nose radius compensation right	✓	✓
G43	Tool length compensation	✓	✗
G44	Tool length compensation cancel [sometimes G49]	✓	✗
G50	Set coordinate system and maximum RPM	✗	✓
G52	Local coordinate system setting	✓	✓
G53	Machine coordinate system setting	✓	✓
G54	Workpiece coordinate system settings #1 to #6	✓	✓
G59	Workpiece coordinate system settings #1 to #6	✓	✓
G61	Exact stop check	✓	✓
G65	Custom macro call	✓	✓
G70	Finish cycle	✗	✓
G71	Rough turning cycle	✗	✓
G72	Rough facing cycle	✗	✓
G73	Irregular rough turning cycle	✗	✓
G73	Chip break drilling cycle	✓	✗
G74	Left hand tapping	✓	✗

G74	Face grooving or chip break drilling	✗	✓
G75	OD groove pecking	✗	✓
G76	Fine boring cycle	✓	✗
G76	Threading cycle	✗	✓
G80	Cancel cycles	✓	✓
G81	Drill cycle	✓	✓
G82	Drill cycle with dwell	✓	✗
G83	Peck drilling cycle	✓	✗
G84	Tapping cycle	✓	✓
G85	Bore in, bore out	✓	✓
G86	Bore in, rapid out	✓	✓
G87	Back boring cycle	✓	✗
G90	Absolute programming	✓	✓
G91	Incremental p	✓	✓
G92	Reposition origin point	✓	✗
G92	Thread cutting cycle	✗	✓
G94	Per minute feed	✓	✗
G95	Per revolution feed	✓	✗
G96	Constant surface speed control	✗	✓
G97	Constant surface speed cancel	✓	✓
G98	Per minute feed	✗	✓
G99	Per revolution feed	✗	✓

M Code	Function	Mill	Lathe
M00	Program stop	✓	✓
M01	Optional program stop	✓	✓
M02	Program end	✓	✓
M03	Spindle on clockwise	✓	✓
M04	Spindle on counterclockwise	✓	✓
M05	Spindle	✓	✓
M06	Toolchange	✓	✗
M08	Coolant on	✓	✓
M09	Coolant off	✓	✓
M10	Chuck or rotary table clamp	✓	✓
M11	Chuck or rotary table clamp off	✓	✓
M19	Orient spindle	✓	✓
M30	Program end, return to start	✓	✓
M97	Local sub-routine call	✓	✓
M98	Sub-program call	✓	✓
M99	End of sub program	✓	✓

Mill and Lathe Conversions

To Find:	Formula:
Revolutions Per Minute	RPM = $[(SFM \times 3.8197) \div D]$
Surface Feet Per Minute	SFM = $RPM \times D \times 0.2618$
Surface Meters Per Minute [Metric]	SMPM = $SFM \times 0.3048$
Inches Per Minute Milling Feedrate	IPM = $FPT \times T \times RPM$
Feed Per Tooth Mill	FPT = $IPM \div [T \times RPM]$
Feed Per Revolution	FPR = $IPM \div RPM$
Inches Per Minute Lathe	IPM = $IPR \times RPM$
Metal Removal Lathe	MMR = $W \times d \times F$
Advance Per Revolution [Inches]	ADV/R = $F \div RPM$

Miscellaneous

Radius of Circle	= Circumference x 0.159155
Diameter of Circle	= Circumference x 0.31831
Circumference of Circle	= $D \times 3.1416$
Area of Circle	= $R^2 \times 3.1416$
Cutting Time in Minutes [Mill]	= $L \times IPM$
Cutting Time in Seconds [Lathe]	= $\frac{\text{Distance to go} \times 60 \text{ sec}}{IPR \times RPM}$

Amada G M Codes

C Cleary



Amada G M Codes:

Code of Law, Practice and Forms Curtis Hillyer,1912 **Canadian Drug Identification Code** ,1991 *Notes on the California Reports, Showing the Present Value as Authority of the Decisions of the Supreme Court of California, as Determined Through the Citations in Subsequent Decisions of this Court, the Courts of Last Resort of Sister States, and of the Federal Courts ... Embracing Vols. 1-[120] California Reports* California. Supreme Court,1905 *The Pacific Reporter* ,1914 **Index to Philippine Periodicals** ,1977 *Registry of Toxic Effects of Chemical Substances* ,1987 *The Oxford Handbook of Gangs and Society* David C. Pyrooz,James Densley,John Leverso,2024

The Oxford Handbook of Gangs and Society is the premier reference book on gangs for practitioners policymakers students and scholars This carefully curated volume contains 43 chapters written by the leading experts in the field who advance a central theme of looking back moving forward by providing state of the art reviews of the literature they created shaped and re defined This international interdisciplinary collective of authors provides readers with a rare tour of the field in its entirety expertly navigating thorny debates and the at times contentious history of gang research while simultaneously synthesizing flourishing areas of study that advance the field into the 21st century The volume is divided into six cohesive sections that reflect the diverse field of gang studies and capture the large scale cultural economic political and social changes occurring within the world of gangs in the last century anticipating immense changes on the horizon From definitions to history to theory to epistemology to technology to policy and practice this unprecedented volume captures the most timely and important topics in the field From curious outsiders to longstanding insiders this volume will appeal to anyone with an interest in gangs The editors assembled a cast of the best scholars shaping how the field thinks about gangs The content is fresh timely and informative appealing to everyone from the armchair theorist to the federal policymaker It is truly a one stop shop for anyone seeking the most up to date information on gangs written by experts who approach the topic from very different disciplinary orientations methodological approaches and theoretical perspectives When readers finish this book they will be more confident in what we know and do not know about gangs in our society

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